

模内镶件信息采集表 Inset molding Information collection table

1 相关信息 Customer Information

客户名称 Customer Name: _____ 采购数量 Qty Purchasing: _____

产品名称&编号 Product No.: _____

需求日期 Delivery Date: _____ 注塑成型周期 Injection Molding Cycle Time: _____ 秒 Sec

交货地点 Delivery Location: _____

2 图纸信息 Drawing Information

2.1 模具 3D 图纸(按最大开模行程打开状态)、植入件 3D 图纸、产品 3D 图纸 (STP 或 IGS 格

式) 是否已经提供 () Mold 3D Drawings (According to the Max die Opening
Stroke) ,Implants 3D drawings, Product 3D drawings (STP or IGS format) Need
Provided ()

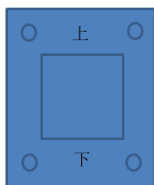
2.2 模具 2D 图纸(按最大开模行程打开状态)、植入件 2D 图纸、产品 2D 图纸是否已经提供

() Mold 2D Drawings (According to the Max opening stroke) ,Implants 2D
drawings, Product 2D drawings Need Provided ()

2.3 产品与五金件实物样品是否已经提供 () Product or Hardware samples Need

provided ()

2.4 图纸是否标明模具安装方向上下侧 Whether the drawings indicates the mould installation direction (For example: the upper and lower) ()



3、机械手信息（如未安装机械手无需填写）

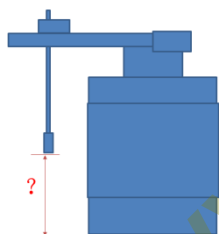
Robot Information (No Robot needed, Ignore)

3.1 机械手品牌&型号 Robot Brand & Model: _____

3.2 夹具安装板图纸是否已提供 Fixture Mount Drawings Provided ()

3.3 机械手负载重量 Robot Load: _____ kg

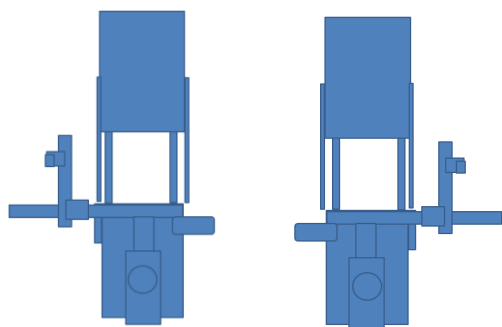
3.4 机械手下降最小离地高度 Robotic hand Drops to Min Ground Height: _____ mm



4、机械手操作侧 Robot Operation Side:

正向操作 () 反向操作 ()

Forward Operation () Reverse Operation ()



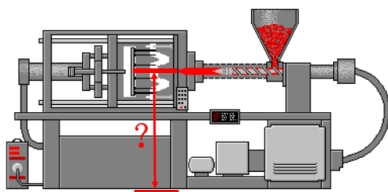
5、注塑机信息 Injection Molding Machine Information:

5.1. 注塑品牌&型号 Injection Molding Brand & Mode ()

5.2 是否电动伺服 Electric Servo Mode ()

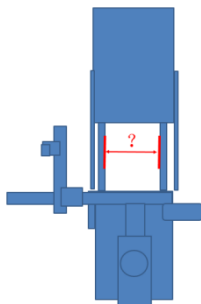
5.3 注塑机进胶口离地高度 Injection molding machine raw material inlet

Height _____ mm



5.4、注塑机导柱最小间距 Min Distance Between Guide posts of Injection molding

machine _____ mm



6、模具信息 Mold Information

6.1 开模行程 () mm 模具打开后的实际可用行程 Opening stroke () mm The TRUE Stroke after the mold is opened

6.2 两板模 Two Plates Die (); 三板模 Three Plates Die ()

6.3 模穴数 Module number: 一出 One out of one (); 一出二 One out of two ();

一出四 One out of four (); 一出 One out of ()

7、五金件植入方式 Hardware Implantation Mode:

定模植入定模取 Pre-mold implantation Remove ()

定模植入动模取 Pre-mold implantation After-mold implantation Remove (),

动模植入动模取 After-mold implantation After-mold implantation Remove ()

其他 Other: _____

8、上料台要求 (若采购标准上料台可不填写) Loading station requirement (No needed, Ignore)

8.1 全自动供给装置 matic Load Unit (); 半自动供给装置 mi-automatic Load Unit ()

8.2 人员上料位置 Operator load position:

上料台侧面 Loading Unit On the Side (); 上料台正面 Loading Unit Front ()

8.3 供给机结构 Load Unit structure:

柔性工作站供给 Flexible workstation feeding (); 非标定制 Customization ()

8.5 是否需要安全防护光栅 Security Light Fence Provided ()

5、其他要求 Other: _____

信息采集人签署:

客户端接受采集人签署:

Signature By Vendor: _____

Signature By Customer: _____

Date: _____

Date: _____